

**RUBNER**



**The future  
is built  
of wood**

**English**

Wood is a very versatile material with great potential. And we aim to make full use of it, but always in a meaningful way: our goal is to transform the market and establish wood as the first choice in the construction industry. It allows us to create natural, wholesome living and working spaces and, at the same time, contribute to the achievement of climate goals. For us, for our children, for a future worth living.

**Peter Rubner**  
President of the Rubner Group

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**1,400 employees across  
18 locations in 4 countries – with  
one great passion that unites  
everyone in the Rubner Group  
into one big family: wood.**



## Characterised by daily life with wood



### We are the Rubner Group

As a fourth-generation family business, a forward-looking and responsible approach to the valuable resource of wood forms the starting point of our value chain – which, incidentally, is unrivalled anywhere in Europe in terms of innovation, comprehensiveness and supply security. Our wood is sourced exclusively from regional, ecologically and socially sustainable forests. At our sites, we process the wood carefully and efficiently into high-quality timber products, which are then used to realise timber construction projects across various countries.

For nearly a century, we have been committed to using wholesome, durable materials in our construction projects, setting the course for a climate-smart living and working environment where people and nature are in harmony – now and for many years to come. Our enthusiasm and know-how encompass everything from selecting and processing freshly felled round timber to completing large-scale timber construction projects worldwide. Individual solutions, high quality standards and stable, controlled growth make us the ideal partner for timber construction projects of all types and sizes.

# Our path to success in timber

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**Family  
creates  
culture.**



- 1926** Josef Rubner Sr. builds the first water-powered sawmill in Chienes (Italy).
- 1960** Josef's sons Paul, Pepe and Hermann Rubner join their father's timber business.
- 1964** The first wooden doors are produced in Chienes.
- 1966** The Chienes factory starts production of Rubner log houses.
- 1974** The timber construction company is founded in Bressanone (Italy), and the production of glulam begins.
- 1979** Wooden window production begins in Sarentino (Italy).
- 1985** The first "Rubner Residenz" low-energy houses are produced in Chienes.
- 1994** Rubner takes over Nordpan, a company in Valdaora (Italy).
- 1996** Rubner Holzindustrie in Styria (Austria) becomes part of the group. The sawmill is modernised and expanded.
- 2004/05** Within two years, the three founders, brothers Paul, Pepe and Hermann Rubner, pass away.
- 2005** With Stefan, Peter, Joachim and Alfred Rubner, the third generation takes the helm.
- 2006** Rubner takes over Glöckel Holzbau in Ober-Grafendorf (Austria) and invests in a new glulam production line.
- 2007** Rubner acquires a participation in Reinverbund GmbH, a manufacturer of glue- and metal-free solid wood elements in Prato allo Stelvio (Italy).
- 2008** The Nordpan solid wood panel plant in Strassen in East Tyrol (Austria) goes into operation.
- 2010** Rubner SAS is founded in France.
- 2012** In Germany, the sales and consulting site Rubner Holzbau GmbH is founded, while in Chienes, the new Rubner Center, including Rubner Haus and Rubner Türen, is opened.
- 2014** The headquarter in Chienes is expanded: Rubner Holzperspektiven and Rubner Türenwelt are opened.
- 2016** Due to a strategic reorientation, Reinverbund GmbH becomes holzius GmbH.
- 2018** Rubner takes over the company Vaninetti SAS in Rosny-sur-Seine (France) as a production site.
- 2020** The Rubner Haus Boutique for the interior and exterior design of living spaces opens its doors in Chienes.
- 2023** The new holzius company headquarters – the holzius Heimstatt – opens in Eyrs (Italy).



**For nature,  
for people –  
for the future.**

#### Vision

**Healthy building with wood –  
without compromises**

Wood is more than a valuable raw material. Natural and renewable, it can make an important contribution to solving the challenges of climate change. Josef Rubner Sr. recognised the importance of this versatile resource and decided to turn to wood as a building material for resolutely wholesome and sustainable construction. Passed down from generation to generation, this vision continues to form the strong foundation upon which all companies and activities of the Rubner Group are based today – from research & development to the optimisation of work and production processes to the training and education of our employees. After all, we know that our actions today have a direct and tangible impact on tomorrow.

#### Promise

**The best of wood –  
for our future**

Natural, lively, warm – and sustainable: wood provides us with a sense of security and safety. We are aware of its strengths, from the powerful tree to the cosy home or the innovative workspace. And we also know its limits. That's why we use this versatile raw material responsibly and prudently, carefully optimising its processing and using as many of its parts as possible. For nature, for people – for the future.

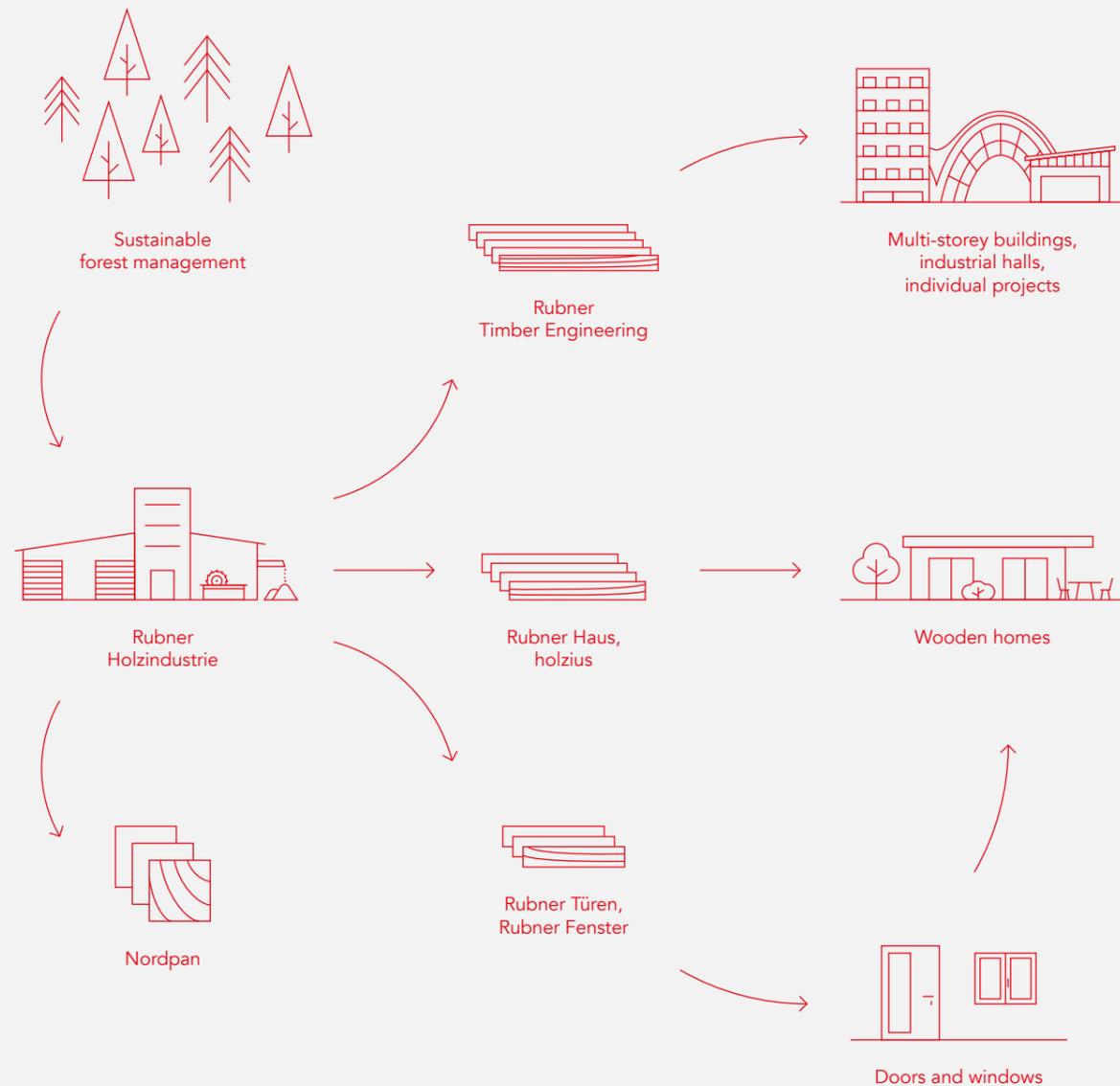
#### Values

**Valuable together –  
reliable and straightforward**

We get to the heart of things and concentrate on what matters: the sensible use of wood as a valuable raw material and the best possible implementation of the projects that we individually design for you. Reliability, precision, honesty and mutual respect are the cornerstones of our working relationships with our customers, business partners and employees. As a family-run company with many years of experience, we know the power of community: you can rely on us.

**Vision,  
promise,  
values**

# The future is built of wood



## What we work with

We know where our wood comes from. We know the forests and landscapes, as well as the people behind them – because we are in direct contact with the suppliers and the forest owners. This allows us to ensure that the valuable raw material for our projects is always the result of ecologically and socially sustainable forest management.

## Produced regionally, installed globally

Sustainably managed forests are the starting point of our journey through the diverse world of wood as a material – a path that leads from the tree to the finished timber construction project and which, at Rubner, we keep consistently short:

- Our sawmill produces the sawn timber that forms the starting material for the production of glued laminated timber, cross laminated timber, solid wood panels, and solid construction timber, as well as building components, such as structures, wall-, slab- and roof elements.

- Our locations in Italy, Austria, Germany and France use this timber for single family houses and apartment buildings, multi-storey buildings, and industrial buildings as well as individual large-scale structures.
- Windows and doors complete the Rubner Group's product portfolio.

## Everything from a single source

From raw materials to finished buildings, we combine all processes and production steps in a seamlessly organised, innovative and ecologically sustainable value chain. An approach that is unique in Europe – and guarantees not only maximum transparency concerning the origin, quality and processing of our wood but also optimal planning capability and security of supply.

Furthermore, our expertise extends to all areas that complement production, prefabrication and logistics: we provide you with competent and individual advice, work with you to develop suitable solution proposals and supervise your project from the consultation, calculation and planning phase to construction site management and qualified assembly to the final inspection – and beyond.

**“We want to connect people with the world's most sustainable material – and we achieve this through our unique value chain.”**

Stefan Rubner, Rubner Holzindustrie



**At Rubner things  
run smoothly –  
even for nature**

**RUBNER**

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**“We are  
surrounded  
by the scent  
of the forest  
every day.”**

Albert Weissensteiner,  
Rubner Holzindustrie

#### **Rubner Holzindustrie**

The Rubner Group's value chain begins in Rohrbach an der Lafnitz, Austria, where we process high-quality round timber from the densely forested Styrian Wechsel region into strength-sorted glulam timber, solid construction timber and planks. Our company is PEFC-certified. This label guarantees that we only process wood that originates from demonstrably active, climate-friendly and ecologically, economically and socially sustainable forest management.

Using efficiently designed work processes and innovative technologies, we ensure that as high a share as possible of the energy we use to run our production facility comes from sustainable resources as possible: the approximately 110°C heat for our drying plants is supplied directly by our state-of-the-art biomass heating plant, and we use the warm exhaust air from the drying ducts to pre-dry the wood stacks. The saw dust that accumulates during processing is transformed into CO<sub>2</sub>-neutral pellets. And the photovoltaic system installed on the roofs of our warehouses closes the circle and covers the electricity needs of our drying plants.

# Innovative, sustainable, high-quality

## nordpan



### Nordpan

More than five million square metres of single-layer and multi-layer solid wood panels are produced annually in our factories in Valdaora in South Tyrol and Strassen in East Tyrol. Our solid wood panels are among the highest quality available on the European market. They are mainly used in hall and industrial construction as well as in interior design and facades – and especially in Rubner Group products.

Our everyday work is characterised by an innovative spirit and the courage to try new things. We have designed and built state-of-the-art production facilities in our factories, which is how we can ensure our products' consistently high quality and implement the technologies and production processes we design. The main drivers of innovation are our own employees: the pioneering wet-cutting technology we developed was awarded the South Tyrolean Innovation Award in 2011.

Since the company was founded in 1969, our driving force has been our determination to enable and promote sustainable and modern construction with our products, based on the wholesome, renewable raw material: wood. We obtain this from sustainably managed forests. Our concept naturally includes recycling offcuts and wood scraps from production, which we process into wood pellets.

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**“Our goal is not  
to make the best  
use of sawmill  
by-products but to  
minimise them.”**

Markus Prugger, Nordpan





Impress and  
inspire –  
with wood

**RUBNER**

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**“We plan and realise  
solutions that impress  
and inspire.”**

Wolfgang Walcher,  
Rubner Ingenieurholzbau



### Rubner Timber Engineering

Multi-storey living and working spaces, production and warehouse halls covering impressive areas, educational buildings, infrastructure buildings and buildings with special shapes – we design individual, forward-looking timber engineering projects of all sizes. We combine our knowledge of timber, which has grown over many decades, with our expertise in planning, production and assembly. In doing so, we strive to push the boundaries of what is feasible and imaginable.

We set global standards in our sector. Our state-of-the-art production facilities and techniques enable a high degree of prefabrication and resource-saving processes.

Our timber comes from our own sawmills, which ensures that we always have the required quantity of wood available in the optimum quality. And our well-thought-out logistics and assembly processes ensure fast and smooth implementation. In this way, we overcome even complex challenges and develop sustainable, consistent solutions that have contributed to a medium-term doubling of the share of construction projects realised with wood in Europe – thereby making a significant contribution to environmental protection for future generations.



# Individual design and cosy living

**RUBNER**  
haus

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**"We guarantee cosy living spaces."**

Martin Oberhofer, Rubner Haus

## Rubner Haus

We only use natural materials for our customised premium timber houses, which we manufacture in Chienes in South Tyrol. Not only do they ensure a high level of healthy and comfortable living, but they also protect the environment.

For us, individualised design begins with the selection of the wall structure, for which different systems are possible. Whether log house, timber frame or solid wood construction, our more than 55 years of experience and comprehensive value chain of the Rubner Group make us the leading service provider in the timber house construction sector.

We also offer our high-quality timber houses as turnkey solutions. We guide you through all the steps of the project and advise and coordinate throughout the entire planning and construction phase. At the Rubner Haus Boutique, we help you select the furnishings for your new home from a wealth of options from renowned brands and designers – afterwards, all you have to do is move in.

As a family business, we always build for the future. Sustainability and transparency are just as important to us as attentive advice, flexibility and precise, high-quality workmanship. This is how architecturally sophisticated, individually designed, healthy living spaces are created – built in a resource-saving and forward-thinking manner for nature and people's well-being.



Living and  
working in  
harmony  
with nature

**holzius**  
VOLLHOLZHAUS

“Wood in its  
purest form.”

Herbert Niederfriniger, holzius



### holzius

Building and living close to nature, healthy and sustainable – based on this principle, the glue-free and metal-free solid wood elements we produce in the Val Venosta region of South Tyrol meet the highest technical and building biology requirements of modern architecture and are used in the production of custom holzius buildings.

Solid wood planks and beams are joined with multiple tongue and groove joints; the ceiling elements are connected with wooden screws and the wall elements with a wooden ridge strip. This patented construction method not only guarantees dimensional stability and

permanent airtightness but also ensures that residents can enjoy the benefits of wood in its purest form: its scent, its feeling of warmth, and the peace and serenity it brings to our everyday lives.

The Cradle to Cradle™ certification confirms that all our products are designed to be ecological and recyclable. Without exception, our wood comes from PEFC-certified, sustainably managed forests in the Alpine region. On request, we also process our customers' own wood. holzius offers a wide range of services, from the supply of building elements to the creation of finished building shells, entirely made of wood.

# Not your average door

**RUBNER**  
türen

“A door made of real wood is an upgrade for any living space.”

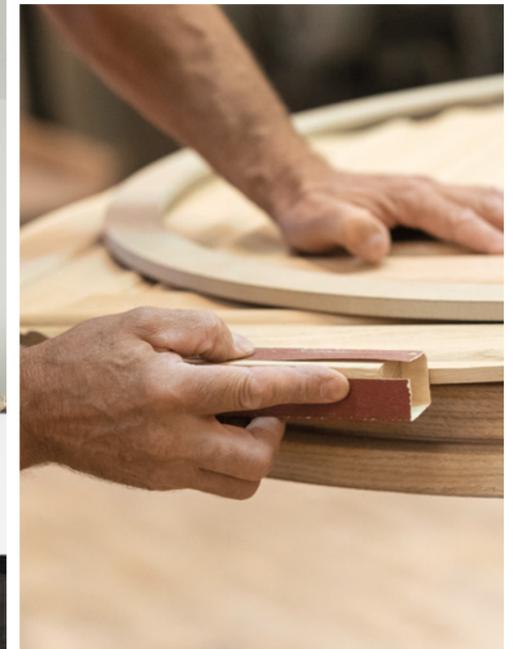
Markus Nöckler, Rubner Türen

## Rubner Türen

Entrance doors, interior and sliding doors, sound-insulating doors, fire doors, space-saving and folding doors: this wide range is manufactured by over 200 highly qualified employees at our four production sites in Chienes, Perca, on the Renon plateau, as well as in Alpage in Veneto. All our doors are made to measure according to our customer's wishes, whether as a single piece or in quantity for larger projects.

Our doors are known for their unique design as well as their outstanding quality: made of real wood, with solid wood profiles and surfaces made of high-quality veneers, our entrance doors are expressive showpieces for flats and houses – and our interior doors are design elements that can be harmoniously integrated into the interior concept.

For decades, we have been driving innovation and progress in the sector: we have not only developed the first certified ecological climate-controlled entrance door in Italy, but also the first certified real wood entrance door featuring a fire-resistant design, as well as the first certified real wood entrance door with resistance classes RC2 and RC3. Our doors deliver what they promise in terms of fire and burglary protection, sound insulation and thermal insulation, as proven by their numerous certifications in Italy, Austria and Switzerland. We are particularly proud that, to our knowledge, we are the first Italian manufacturer of wooden doors to obtain the Environmental Product Declaration (EPD) for our products: this means that every customer can trace their door's origin and ecological footprint.





# Future-proof quality

**RUBNER**  
fenster

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**“We manufacture  
your window to the  
world – made to  
measure, according  
to your wishes.”**

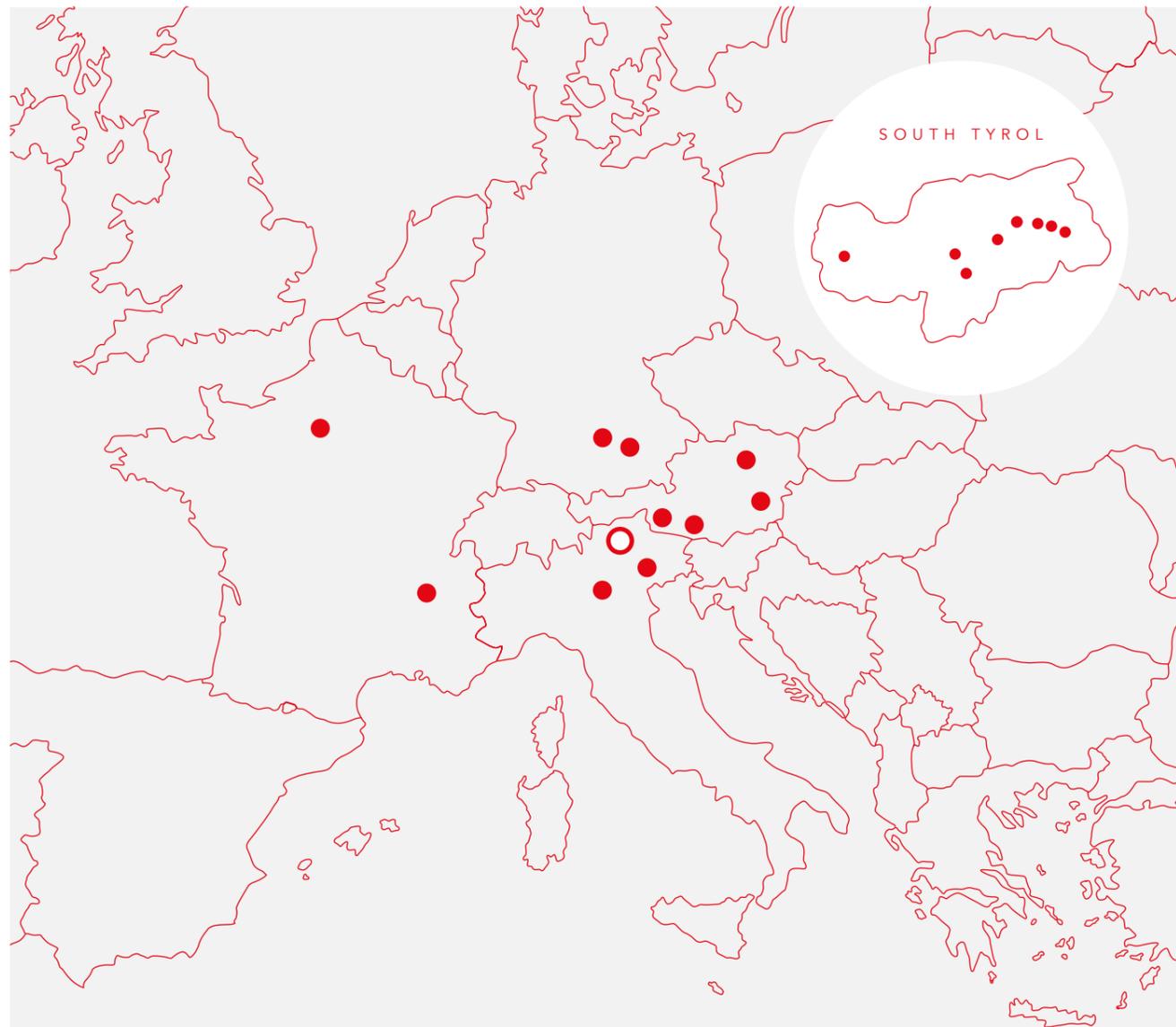
Markus Nöckler, Rubner Fenster

## Rubner Fenster

Short transport routes, locally sourced raw materials, long-lasting products, resource-saving processes: we have been producing high-quality windows, facade elements and lift-and-slide doors in wood and wood-aluminium in Sarentino, South Tyrol, according to these principles since 1976. Windows of reclaimed wood and heritage windows for the careful renovation of historic buildings are one of our particular specialities.

We focus on individuality and high quality. Our energy-saving, heat-insulating and burglar-resistant windows are made to measure and tailored to our client's wishes.

Utmost care and precision in production and installation are essential for the long service life of our products – and thus decisive for our customers' satisfaction and our claim to keep the ecological footprint of our products as small as possible.



## Rubner Group

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### Wood industry

**Rubner Holzindustrie**  
Rohrbach an der Lafnitz (A)

**Nordpan**  
Valdaora (I)  
Strassen (A)

### Timber engineering

**Rubner Timber Engineering**  
Bressanone (I)  
Carpnedolo (I)  
Ober-Grafendorf (A)  
Villach (A)  
Augsburg (D)  
Lyon (F)  
Rosny-sur-Seine (F)

### Wooden homes

**Rubner Haus**  
Chienes (I)  
Munich (D)

**holzius**  
Eys/Laas (I)

### Wooden doors, wooden windows

**Rubner Türen**  
Chienes (I)  
Renon (I)  
Perca (I)  
Belluno (I)  
Bolzano (I)

**Rubner Fenster**  
Sarentino (I)  
Chienes (I)  
Bolzano (I)

### Images

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